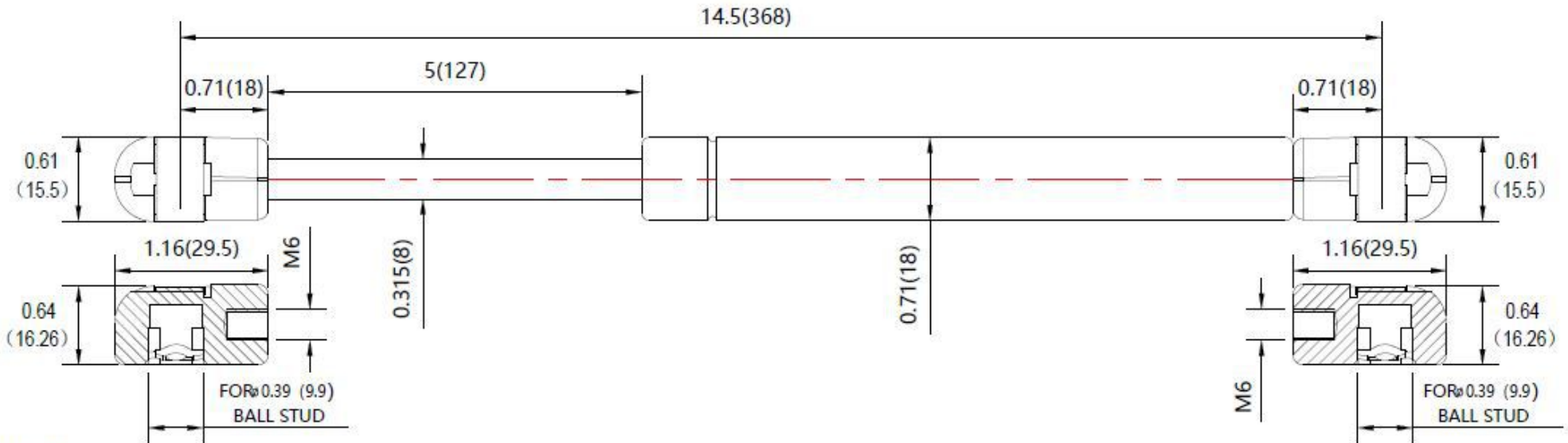

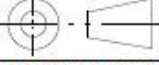


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



NOTES

1. MATERIAL : CYLINDER - HEAVY GAUGE STEEL , BLACK POWDERCOAT PAINT
ROD - HARDENED STEEL BLACK NITRIDE
2. FORCE: 60LBS/267N
3. DIMENSIONS ASSUMING END CONNECTORS ARE FULLY SCREWED INTO PLACE
4. DRAWING LENGTHS (NOT DIMENSIONED) OF CYLINDER AND ROD BODIES ARE NOT TO SCALE
5. OPERATING TEMPERATURE : - 3 0 C TO + 8 0 C
6. Label to include part number , date code , and warning message Label not to be remove
7. Gas Spring not to be modified , or changed from manufactured , original , product
8. Gas Spring to is suggested to be mounted shaft down (rod down) for maximum performance
9. Connectors to be lined up per drawing . 5 degree deviation permitted
- 10 . Gas Springs will be individually packed in sealed clear plastic bags , to avoid damage , dust , or other foreign material - obiects
- 11 . Gas Spring to be assembled per the drawing with end fittings assembled / fastened
- 12 . Gas Springs are not to be opened
- 13 . Inside of each end fitting to be greased

	NAME	DATE														
	Allen	12/13/19														
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	NSG1450M60PC1	0														
	TITLE															
Gas Spring																
<small>REMOVE ALL BURRS & BREAK ALL SHARP EDGES</small>	TOLERANCES	<small>THIRD ANGLE PROJECTION</small> 														
	<small>ALL DIMENSIONS ARE IN inch UNLESS OTHERWISE SPECIFIED</small>		SCALE													
	<table border="1"> <tr> <td>XX</td> <td>±0.060</td> </tr> <tr> <td>X.XX</td> <td>±0.030</td> </tr> <tr> <td>X.XXX</td> <td>±0.015</td> </tr> <tr> <td>ANGLES</td> <td>±1.0°</td> </tr> <tr> <td>HOLES</td> <td>±0.005</td> </tr> </table>	XX	±0.060	X.XX	±0.030	X.XXX	±0.015	ANGLES	±1.0°	HOLES	±0.005	<table border="1"> <tr> <td>SIZE</td> <td>B</td> </tr> <tr> <td>SHEET 1 OF 1</td> <td></td> </tr> </table>	SIZE	B	SHEET 1 OF 1	
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